



We create chemistry

**“Certified soil biodegradable plastics - From the fundamentals of biodegradability to sustainable products”**

**Prof. Andreas Künkel**

Vice President Research Biopolymers

Recy & DepoTech; Leoben, Austria, 14th of Nov. 2024



# Agenda: “Certified soil biodegradable plastics - From the fundamentals of biodegradability to sustainable products”

## 1 Introduction

---

## 2 Certified soil biodegradable mulch film - basics

---

## 3 Implementation – Austria as case study

---

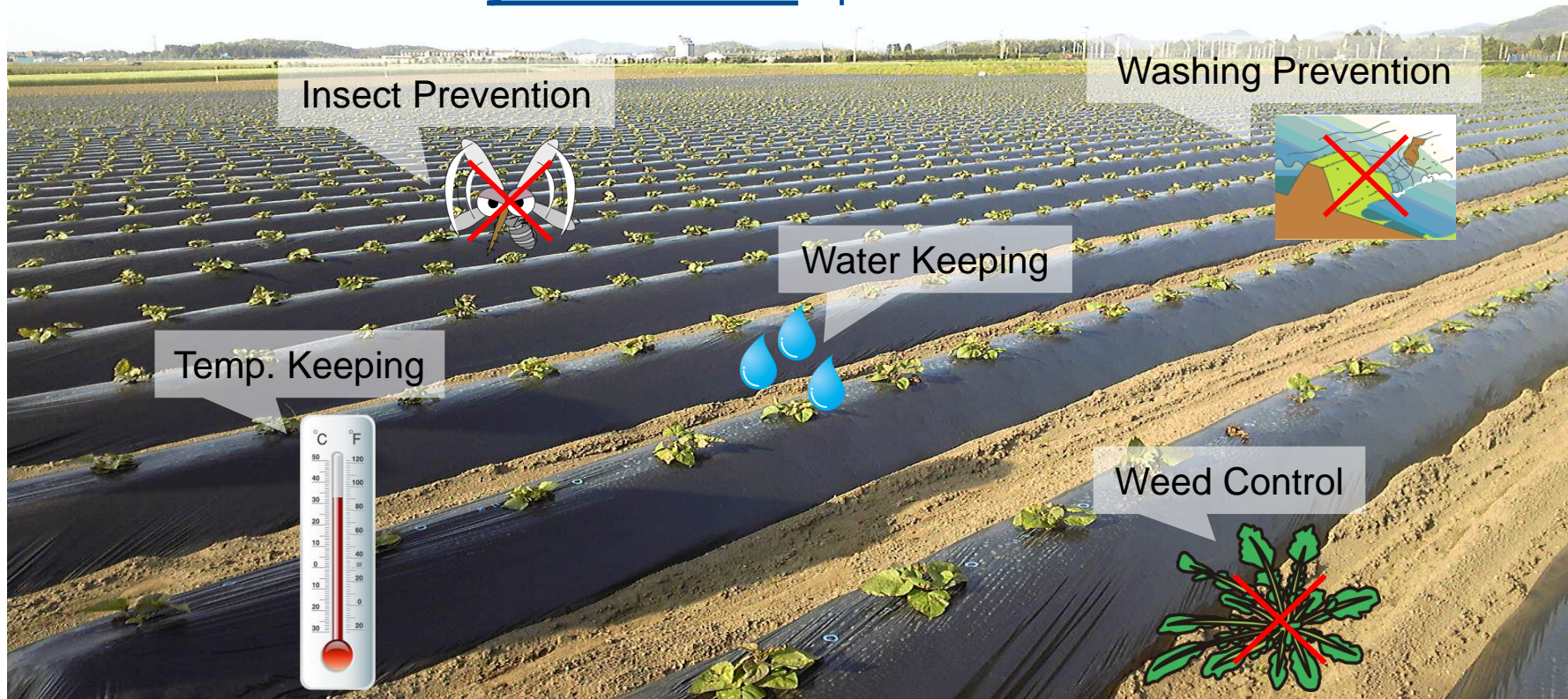
## 4 Conclusion and outlook

---

## Agricultural mulch film

# Mulch film increase crop yield via different functions

Each function leads to **yield increase** up to 50%.



→ Mulch film is a plastic film which is specialized for different crops in agriculture.

## Agricultural mulch film

To achieve environmental performance thickness of PE film is defined by mechanical requirements for collection

- Biodegradable mulch film (BDP): ~12  $\mu\text{m}$  thickness
- Polyethylene mulch film (PE):  $\geq 25 \mu\text{m}$  thickness needed to ensure collection



Film Manufacturing

Carriage and Storage

Installation

Crop Development

Plowing or Collection

Fallow Period

Next Cropping



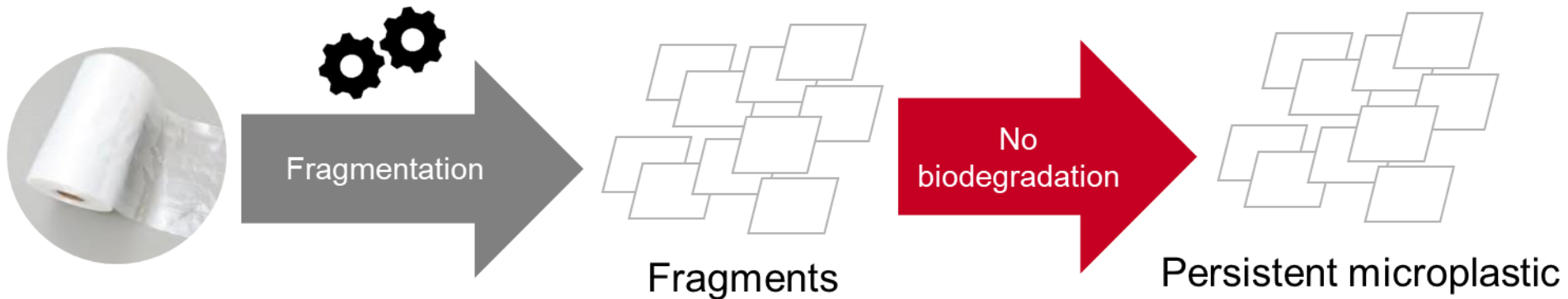
## Agricultural mulch film

# The consequence of non-collection of PE films



- Insufficient collection of PE mulch; Soil pollution leads to reduced yield of crops
- Generation of persistent microplastic

## Conventional Plastics – e.g. LDPE



Fragmentation occurs via external processes such as mechanical treatment and creates persistent microplastic

# Agricultural mulch film

## A thinner soil biodegradable mulch film supports biodegradation performance – it goes hand in hand

- **Biodegradable mulch film (BDP): ~12 µm thickness**
- Polyethylene mulch film (PE): ≥25 µm thickness needed to ensure collection



# Agenda: “Certified soil biodegradable plastics - From the fundamentals of biodegradability to sustainable products”

## 1 Introduction

---

## 2 Certified soil biodegradable mulch film - basics

---

## 3 Implementation – Austria as case study

---

## 4 Conclusion and outlook

---

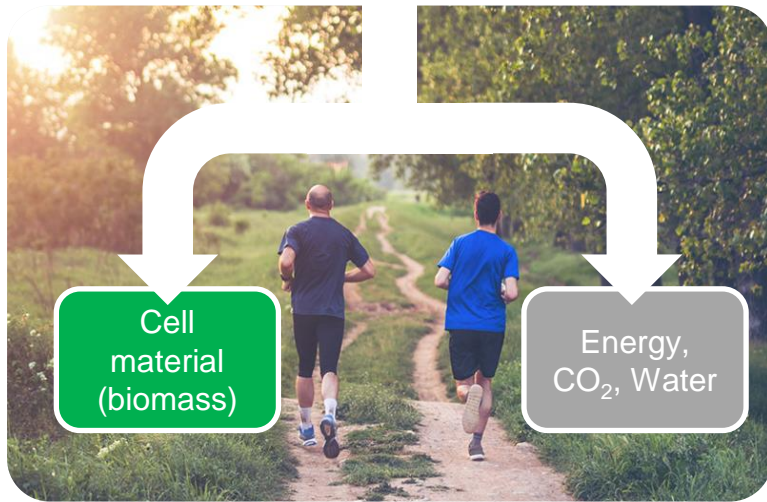
# Biodegradability understanding

## What is biodegradability?

### Humans

#### Food biopolymers

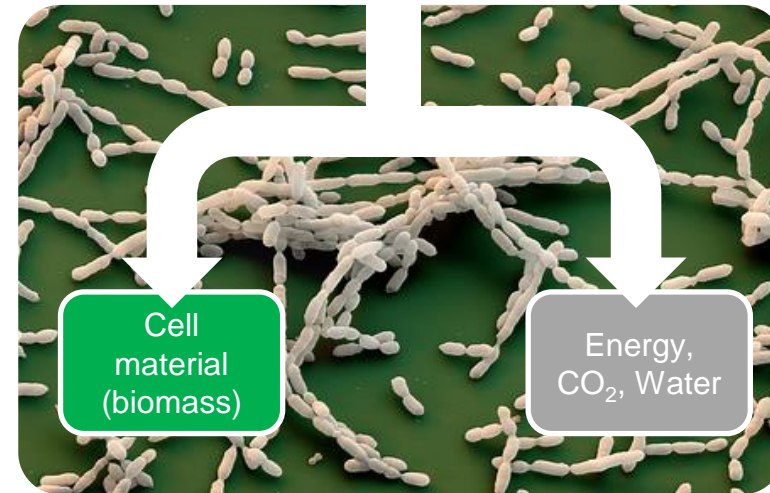
(e.g. starch, proteins)



### Microorganism

#### „Food“ biopolymers

(e.g. starch, proteins, synth. biodegr. polymers)



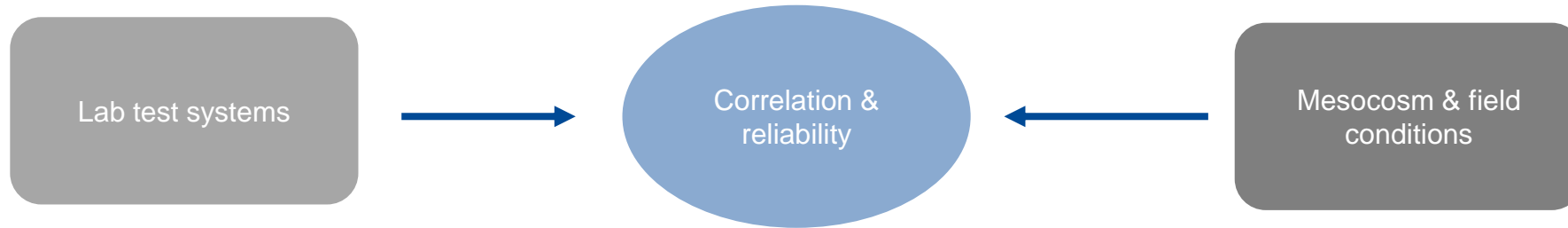
Biodegradation = microorganisms metabolize the polymeric material completely to energy, CO<sub>2</sub>, water & biomass (aerobic process)





# Biodegradability 2.0

## Holistic approach for biodegradability with different technologies and partnerships



standard development and stakeholder dialogue

Cooperations academia & industry

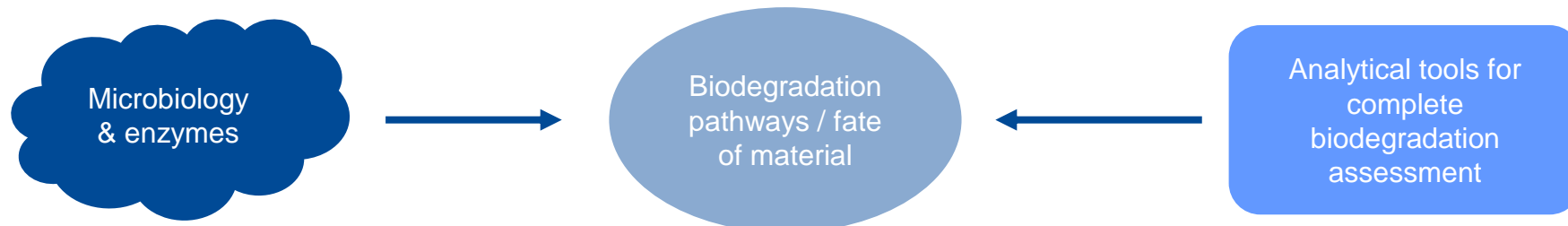
**Fundamental understanding of specific material biodegradation in target end of life environment**

Biodegradation curve

Time / days	Biodegradation / %
0	0
50	20
100	80
150	85
200	90
250	92
300	95

Data infrastructure and consistency, automation & predictive modelling

material development and formulation





Biodegradation in soil

## Biodegradable mulch film ecovio<sup>®</sup> M2351 mulch



### End of life research

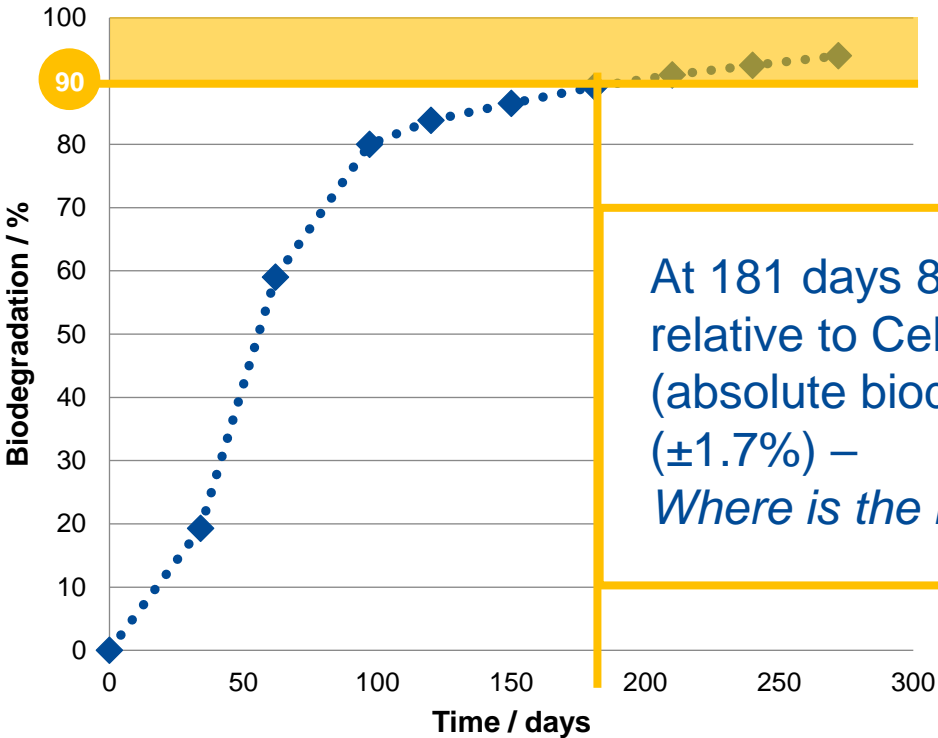
- Generate a fundamental understanding of the biodegradation process and fate of material
- Correlation of laboratory and field

**ETH** zürich

# Biodegradation in soil

## ecovio<sup>®</sup> M2351 mulch – Biodegradation in soil according to ISO 17556

**Biodegradation of ecovio<sup>®</sup> M2351 mulch film relative to cellulose control**



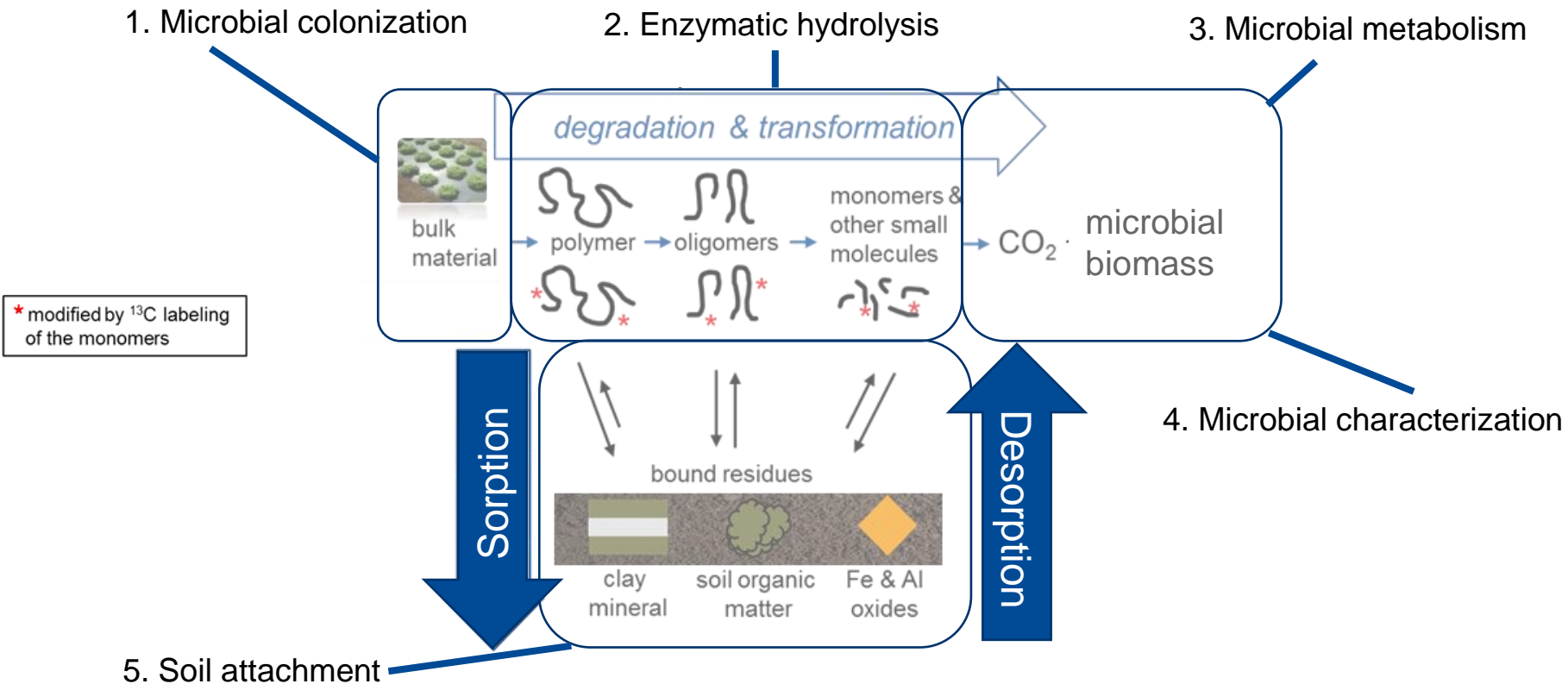
At 181 days 89,1 % biodegradation relative to Cellulose was measured (absolute biodegradation of 94.4% (±1.7%) – *Where is the rest?*)





# Biodegradation in soil

## Decisive methods for understanding biodegradation in soil of ecovio<sup>®</sup> mulch film



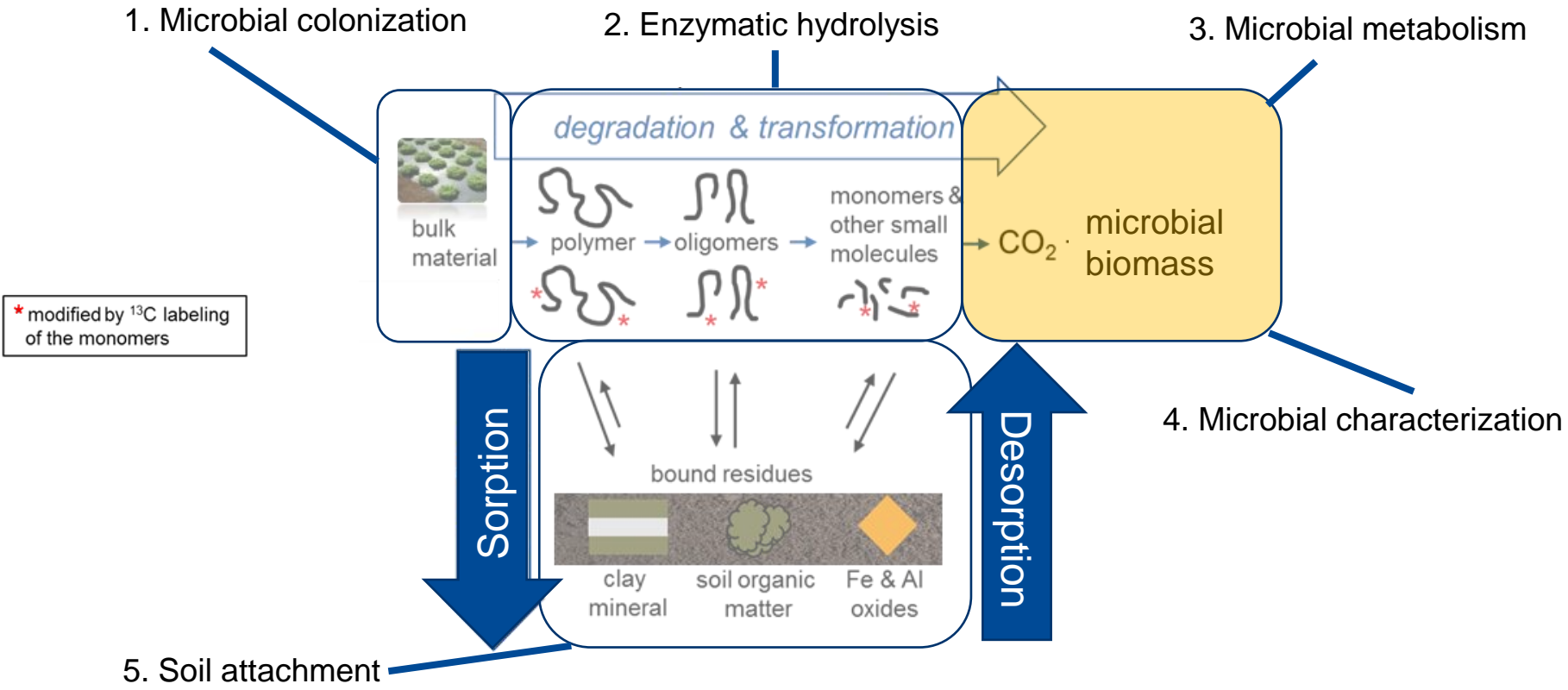
Where does the polymer carbon end up?



Zumstein et al., Science Advances, 2018  
Nelson et al., Nature Communications, 2022

# Biodegradation in soil

## Decisive methods for understanding biodegradation in soil of ecovio<sup>®</sup> mulch film

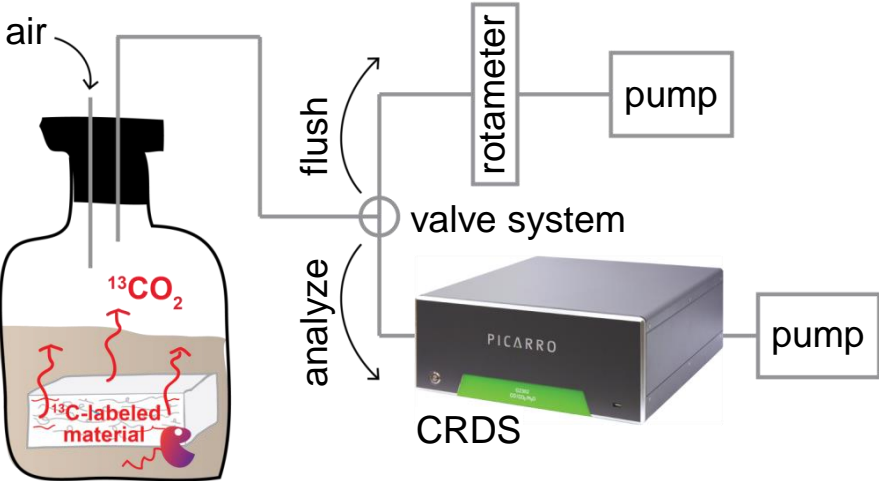


Where does the polymer carbon end up?

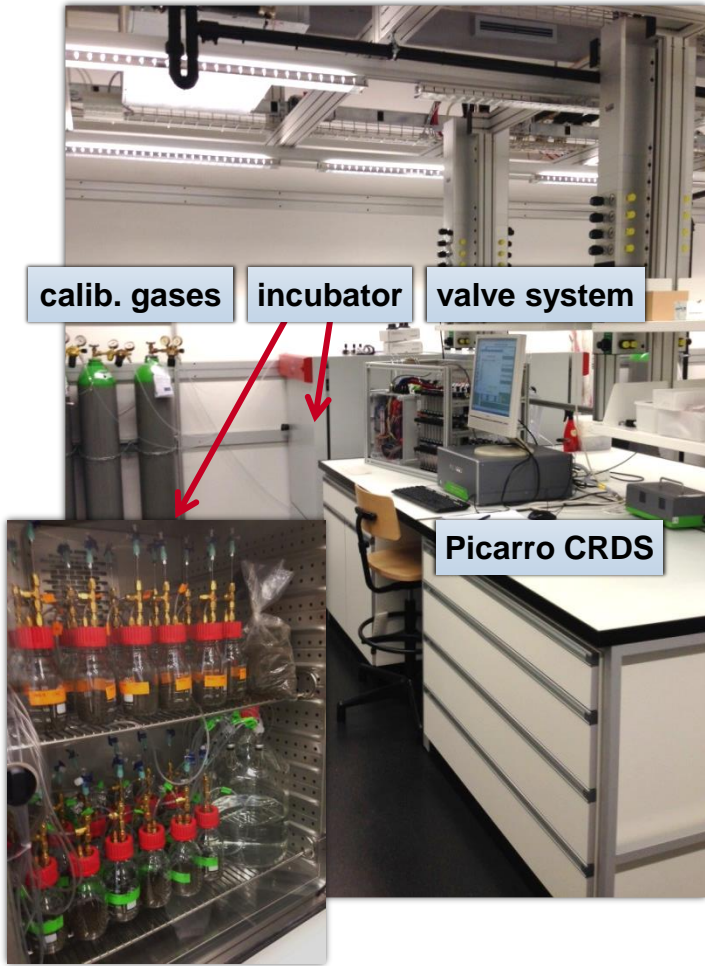
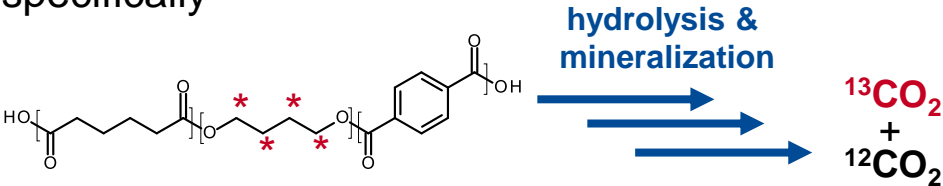


# Biodegradation in soil

## Microbial metabolism – CRDS technique to monitor polymer mineralization

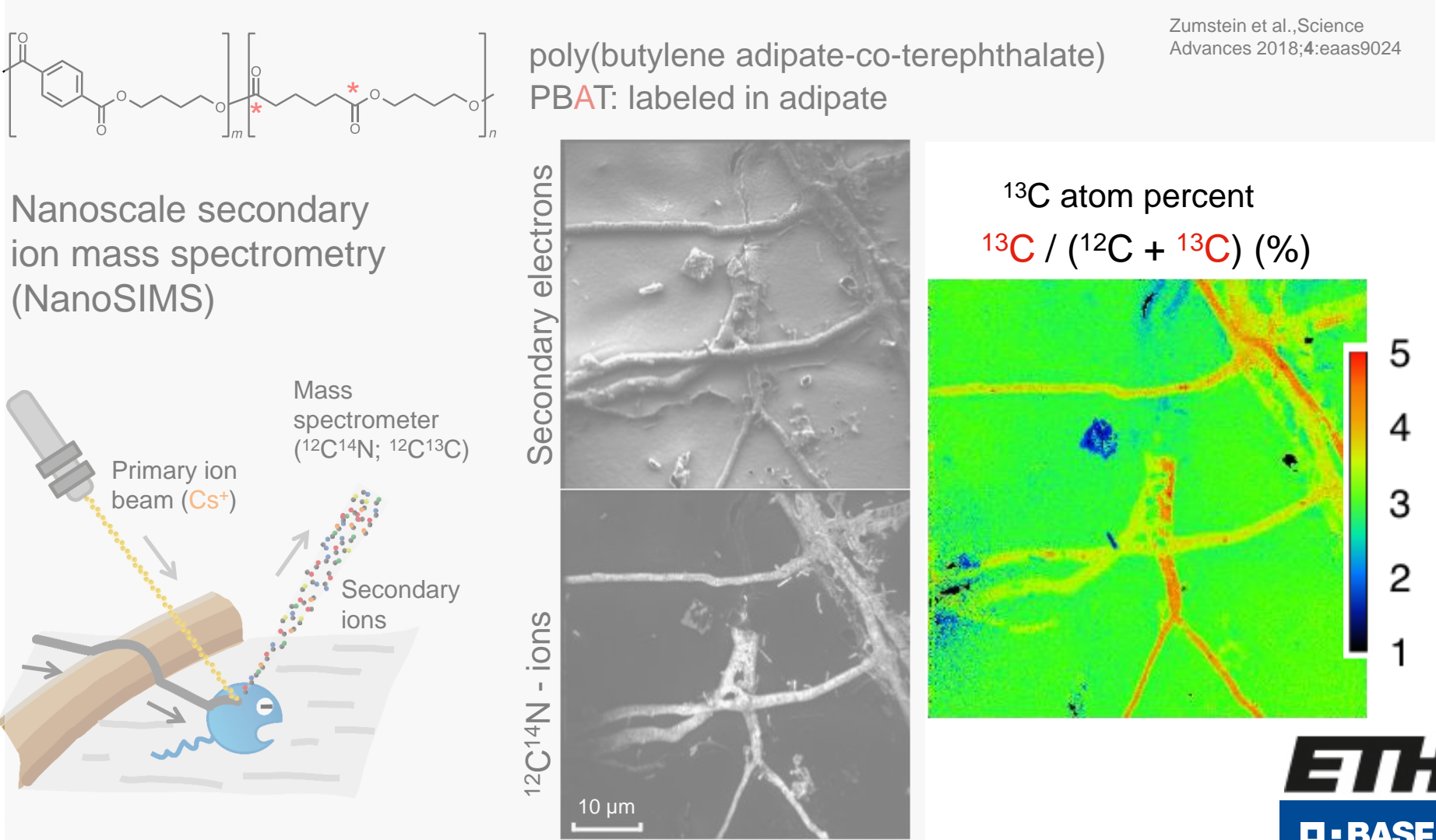


- Cavity Ring Down Spectroscopy (CRDS) method is sensitive to  $^{12}\text{C}$ - &  $^{13}\text{C}$ -carbon dioxide
- Mineralization of stable isotope labeled polymers can be followed very accurately & position-specifically



# Biodegradation in soil

## Conversion into microbial biomass



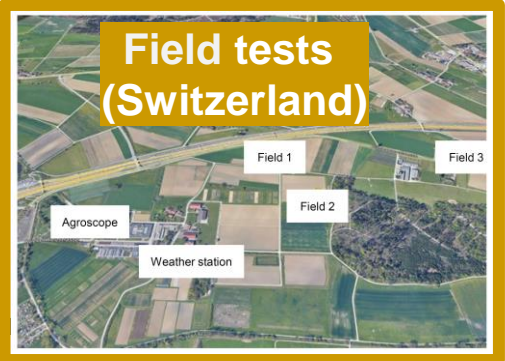
# Biodegradation in soil

## Decisive methods for understanding biodegradation in soil of ecovio<sup>®</sup> mulch film are established

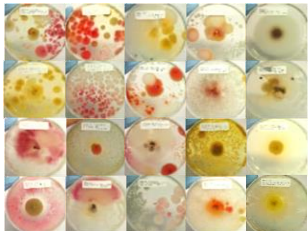
UV weathering followed by biodegradation test and structural polymer analytics

\* modified by <sup>13</sup>C labeling of the monomers

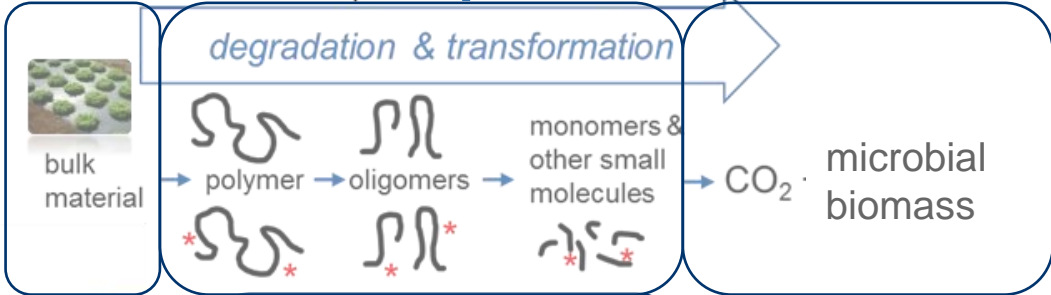
60 soils investigated



Microorganisms & enzymes



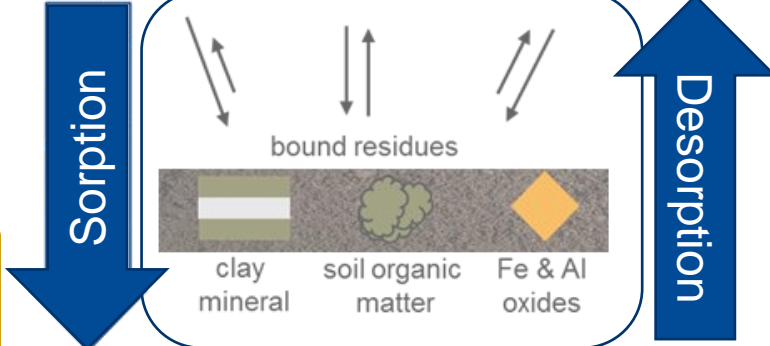
700 organism identified



Nanoscale Secondary Ion Mass Spectrometry (NanoSIMS)

Respirometric measurements (O<sub>2</sub> demand, CO<sub>2</sub> evolution)

Cavity ring down spectroscopy (CRDS)



Soil extraction and (trace) analytics

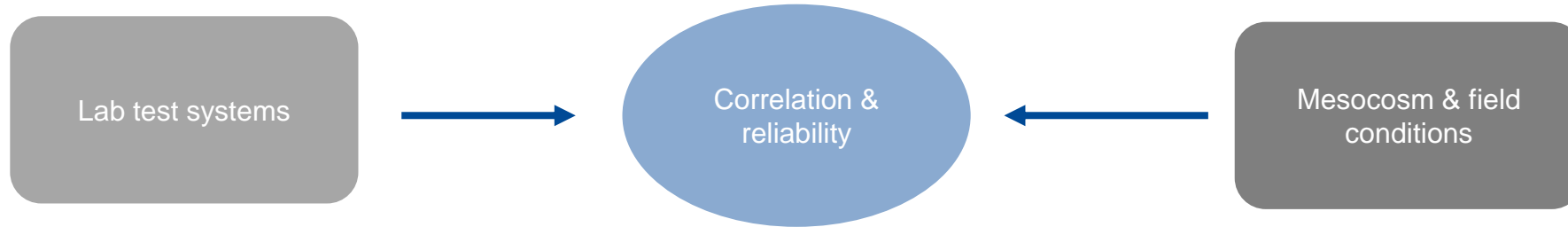
For the first time fate of polymer from soil biodegradable mulch film can be followed





# Biodegradability 2.0

## Holistic approach for biodegradability with different technologies and partnerships



standard development and stakeholder dialogue

Cooperations academia & industry

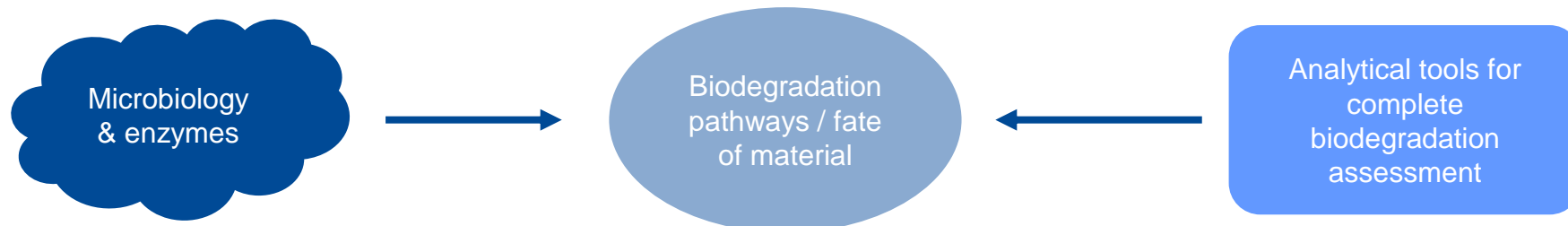
**Fundamental understanding of specific material biodegradation in target end of life environment**

Biodegradation curve

Time / days	Biodegradation / %
0	0
50	20
100	80
150	85
200	90
250	92
300	95

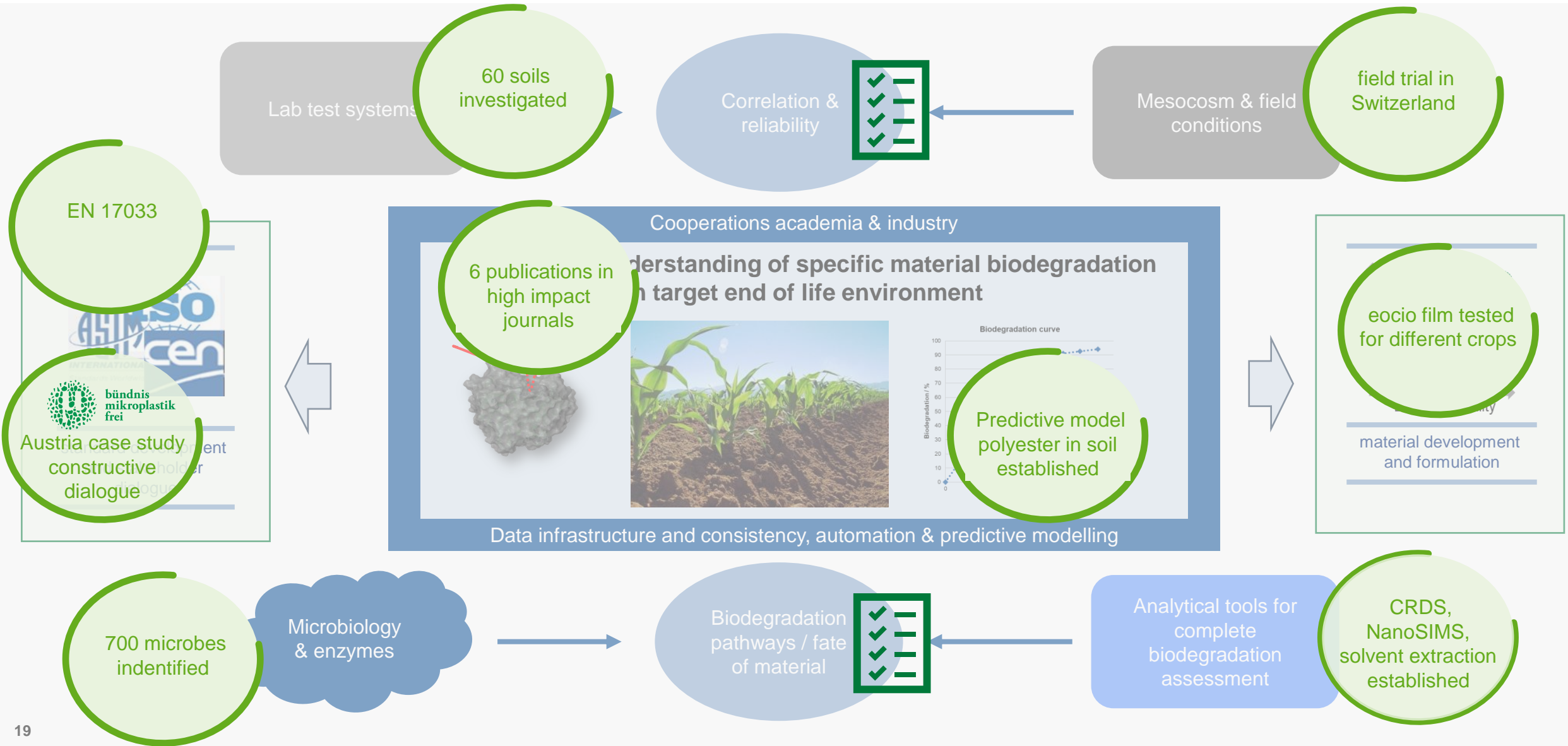
Data infrastructure and consistency, automation & predictive modelling

material development and formulation



# Biodegradability 2.0

## Holistic approach for biodegradability with different technologies and partnerships



# Agenda: “Certified soil biodegradable plastics - From the fundamentals of biodegradability to sustainable products”

## 1 Introduction

---

## 2 Certified soil biodegradable mulch film - basics

---

## 3 Implementation – Austria as case study

---

## 4 Conclusion and outlook

---



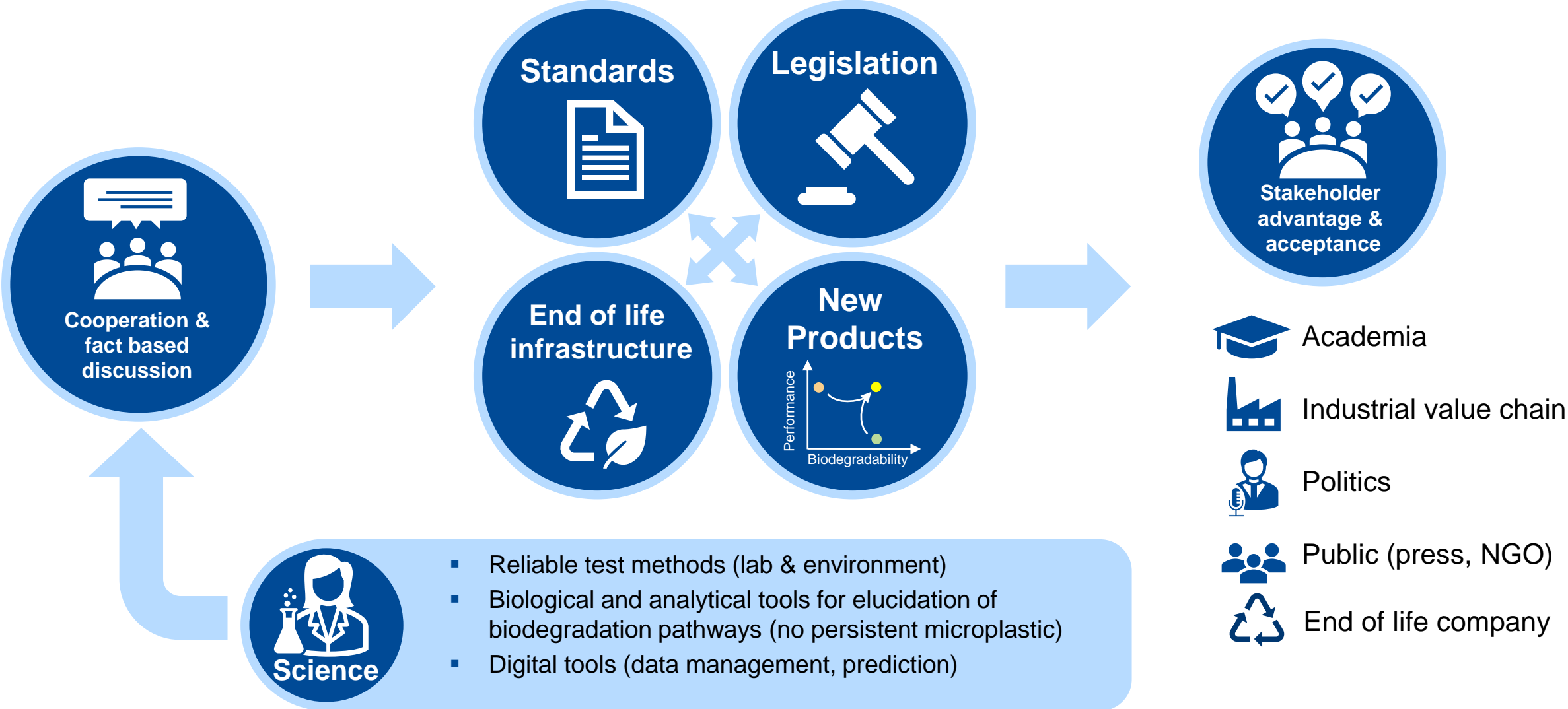
# Agricultural mulch film

## To achieve environmental performance thickness of PE film is defined by mechanical requirements for collection

- Biodegradable mulch film: ~12 µm thickness
- Polyethylene mulch film: ≥25 µm thickness needed to ensure collection



# Certified biodegradable materials: requirements for implementation



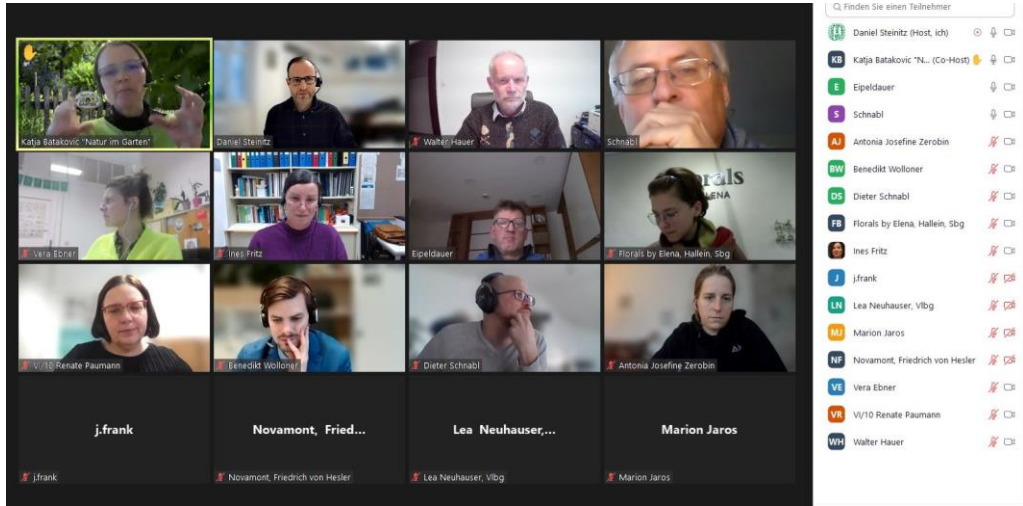
# Case studies for microplastic reduction

## Austria as example for constructive discussion catalyzed by „Bündnis Mikroplastikfrei Österreich“ appointed by ministry for environment

**Fact based disucssion**  
 UBA Austria microplastic event, Vienna 2022

**Dialogue**  
 Dialogue with stakeholders, moderation „Bündnis Mikroplastikfrei“ (Daniel Steinitz)

**Concrete proposal**  
 Walter Hauer (President Bündnis Mikroplastikfrei) and Leonore Gewessler (Federal Minister for Climate Action, Environment, Energy, Mobility, Innovation and Technology)



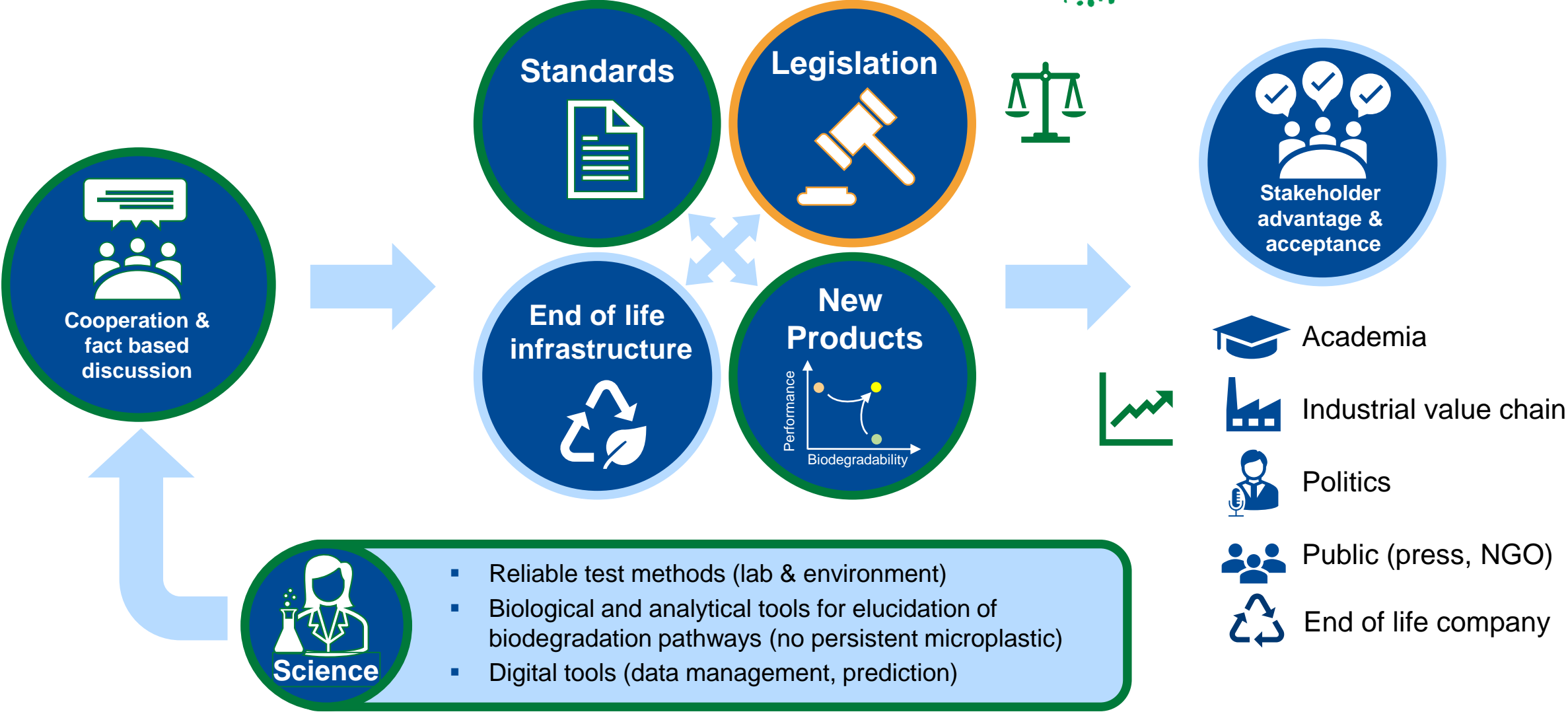
Proposal: Mulch film <25µm = certified soil biodegradable mulch film (no recollection possible → biological recycling); >25µm = PE mulch film (recollection → technical recycling)



Case studies for microplastic reduction  
 Biodegradable materials in agriculture and forestry



**bündnis  
 mikroplastik  
 frei**



- Science**
- Reliable test methods (lab & environment)
  - Biological and analytical tools for elucidation of biodegradation pathways (no persistent microplastic)
  - Digital tools (data management, prediction)

# Agenda: “Certified soil biodegradable plastics - From the fundamentals of biodegradability to sustainable products”

## 1 Introduction

---

## 2 Certified soil biodegradable mulch film - basics

---

## 3 Implementation – Austria as case study

---

## 4 Conclusion and outlook

---

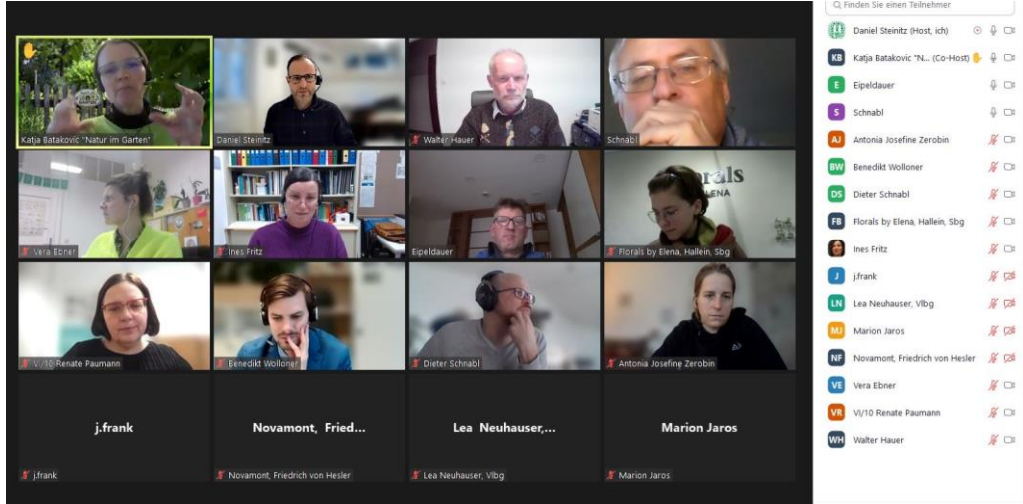
# Case studies for microplastic reduction

## Austria as example for constructive discussion catalyzed by „Bündnis Mikroplastikfrei Österreich“ appointed by ministry for environment

**Fact based disucssion**  
 UBA Austria microplastic event, Vienna 2022

**Dialogue**  
 Dialogue with stakeholders, moderation „Bündnis Mikroplastikfrei“ (Daniel Steinitz)

**Concrete proposal**  
 Walter Hauer (President Bündnis Mikroplastikfrei) and Leonore Gewessler (Federal Minister for Climate Action, Environment, Energy, Mobility, Innovation and Technology)



Proposal: Mulch film <25µm = certified soil biodegradable mulch film (no recollection possible → biological recycling); >25µm = PE mulch film (recollection → technical recycling)

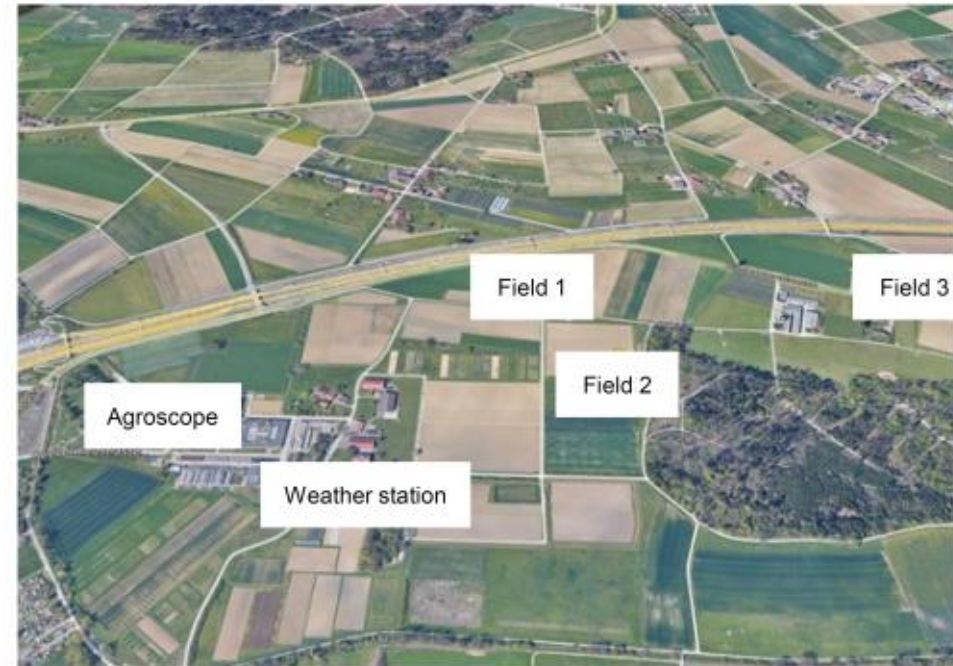


We create chemistry



### Background and experimental set-up

- Comparability of mulch film biodegradation in lab & field
- ecovio M2351 film samples used for studies
- Extraction-based biodegradation studies and DNA-extraction
- Respirometric/ $\text{CO}_2$ -evolution biodegradation studies and DNA extraction
- Sampling at different timepoints or at different level of biodegradation



- **Soil 1:** from a “Öko-Ausgleichsfläche”
- **Soil 2:** from a manure treated grassland
- **Soil 3:** from a normally treated agricultural field which just came off crop rotation